

SPECIFICATION OF AUTOMATIC CAGE WELDING MACHINE (MODEL KN-1236G1)

1. MACHINE DIMENSION : LENGTH = 7,800 MM (307.1")
WIDTH = 2,500 MM (98.4")
HEIGHT = 2,150 MM (84.6")
2. MACHINE TOTAL WEIGHT : APPROX. 8,300 KGS.
3. MANUFACTURED SIZE : PIPE DIA.= 12" - 36" I.D. BELL PIPE
(300MM - 900MM I.D. BELL PIPE)
LENGTH = 2,600 M/M (8 FEET)
4. LONGITUDINAL WIRES : 12
5. WELDING WIRE : DIA. OF LONGITUDINALS 4 - 8MM MAX WITH BELL
DIA. OF LONGITUDINALS 4 - 10MM MAX WITHOUT BELL
DIA. OF WINDING WIRE 3 - 12MM MAX(COILED ON SPOOL)
6. PITCH OF WELDING : 20MM - 160MM ADJUSTABLE
7. MACHINE(DRUM) R.P.M : MAX. 35 R.P.M.
8. WELDING SYSTEM : ONE PHASES 380 V / 60 Hz
9. WELDING VOLTAGE : INPUT AC380V - OUTPUT DC10V
10. MOVING MOTORS : 5.0 HP - 1 EA (INVERTER) FOR DRUM ROTATING
7.5 HP - 1 EA (INVERTER) FOR BELL EXPANDING
2.0 HP - 1 EA (INVERTER) FOR TRANSFER FORWARD/BACKWARD
2.0 HP - 1 EA (INVERTER) FOR POLE FORWARD/BACKWARD
1.0 HP - 1 EA FOR CAGE RECEIVER
400W FOR WATER PUMP AND 300W FOR FAN COOLER
11. AIR CYLINDER : 50 X 50 MM
12. CONTROL SYSTEM : PLC CONTROL WITH TOUCH SCREEN XP50
13. FREQUENCY DRIVE : LS INVERTER SVIG5A-2
14. CAGE SHAPES : BY AUTOMATIC GEARED SCREWS
15. MAIN POWER SUPPLY : 380 VOLTS, 50 HZ, 3 PHASES - 150 AMPS

- SUBJECT TO CHANGE FIGURES TO IMPROVE EFFICIENCY WITHOUT PRIOR NOTICE -